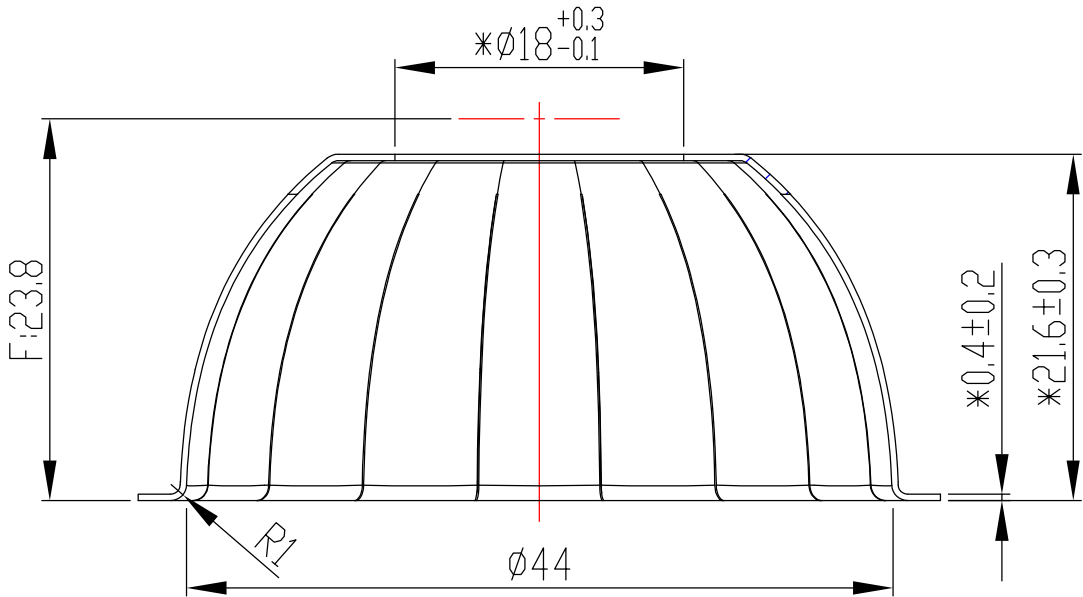
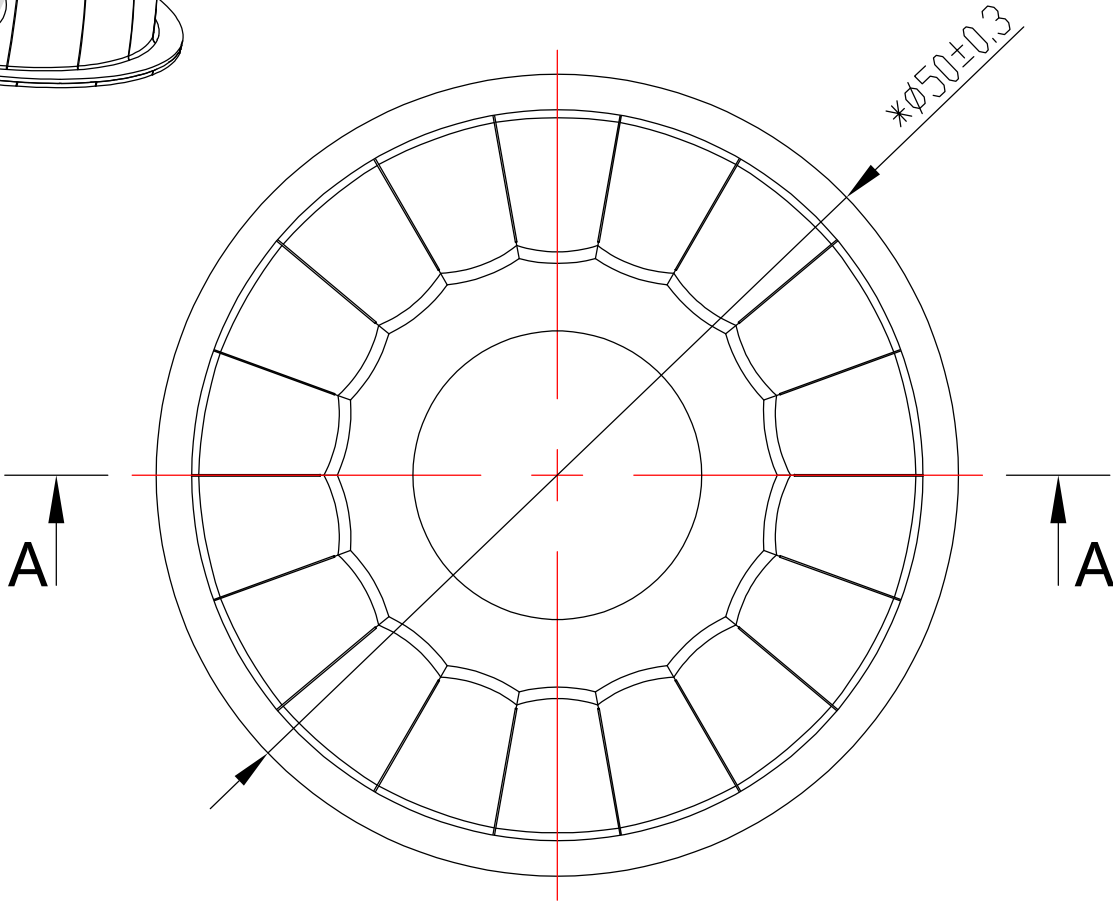
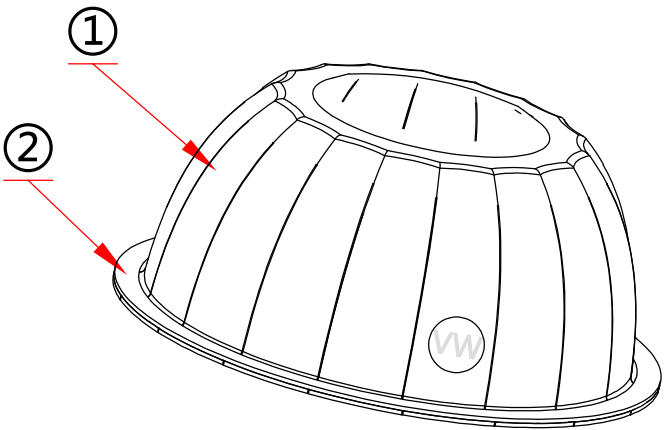


参考图纸

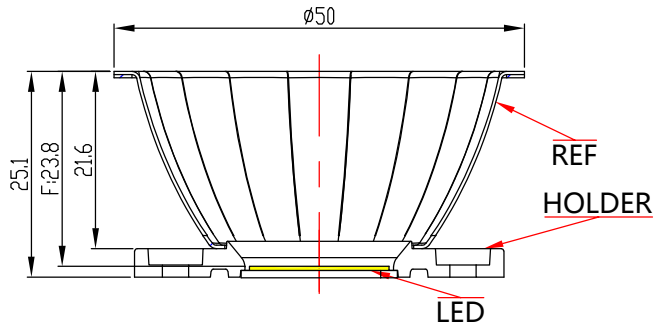


A-A



Light Source	CITIZEN CLU028 LES9.8
PlasticHolder	92.70.481.00
Design Angle	55°±5°
Measured Angle	°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1710-L	94.01.1710.000	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	1寸50铝环-内径 44.7H0.4	97.77.513.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	区工	制图 DRAWN BY		比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	08-11-2025	页数 PAGE	SHEET 1 OF 1

							Nata®		版本 VERSIONS			
									V1.1			
DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							产品编码 PRODUCT CODE		91.01.1706.001			
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							客户 CUSTOMER		NT			
部件产品图 COMPONENT PRODUCT DRAWING							单位 UNIT		客户产品编号 CUSTOMER		GJ50B-60D-18H21.6	
							mm		PRODUCT CODE		反光杯	